

Your Specifications for Upper-navi Unit

Contact person

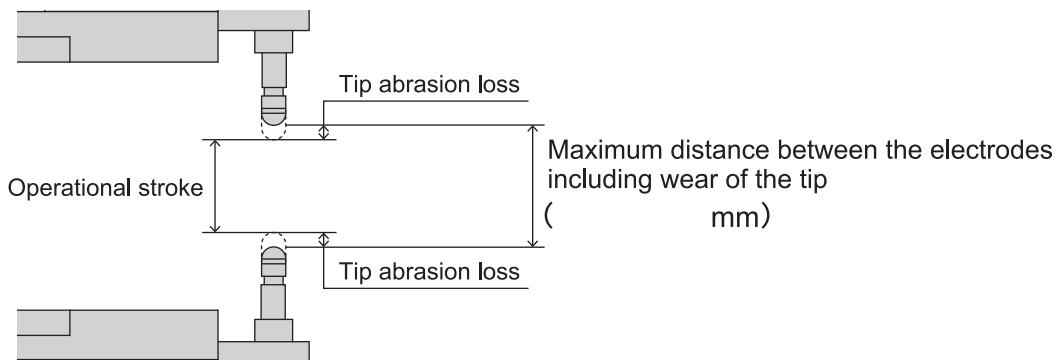
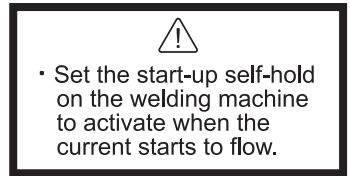
Thank you for your inquiry about **Upper-navi Unit**. We would like to confirm the specification so please answer below questions and send us back.

Contact person

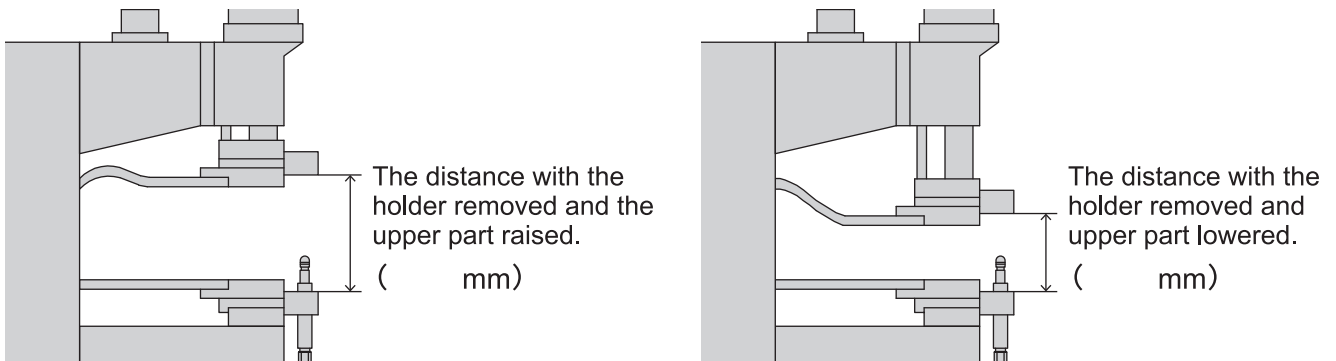
1) Trading Company		
Company name		
Department	Position	
Your name	Fax	
E-mail		

2) Manufacturer		
Company name		
Department	Position	
Your name	Fax	
E-mail		

- 3) Power supply frequency – 50Hz 60Hz
- 4) Your spot welding machine — Maker ()
- 5) Squeeze time _____ (cycle)
- 6) Type of welding _____ Nut welding Bolt welding
 Spot welding [Plate thickness (mm) / Plate thickness (mm)]
- 7) Maximum distance between the electrodes including wear of the tip



8) The whole stroke length of the welder pressure cylinder



9) The shape of metal connector and number of pins of the foot-operated switch or the connector between nut feeder and welding machine in use.
 # Please answer below questions only when using a controller for manual operation.

Spot welding machine

Foot-operated switch

OD (dia. mm)

2P (female)

OD (dia. mm)

3P (female)

Number of pins (P)

Width ()

Rectangular Connector #

Cable connection

Connecting specification, Outside Japan / Screwless terminal block

If you select a rectangular connector, please send us a photo and electrical drawing to confirm start signal.

Example

Fax this to SMK Co., Ltd at Fax: +81-42-703-0026

Date: / /

E-mail : smk_overseas@e-smk.co.jp

Your Specifications for Upper-navi Unit

Thank you for your inquiry about **Upper-navi Unit**. We would like to confirm the specification so please answer below questions and send us back.

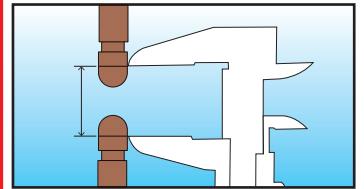
Contact person

Write your full name.

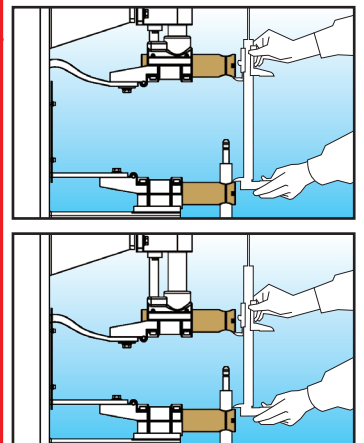
When step on the foot-operated switch for a moment,

1. Pressurization is released immediately.
→ Self-hold works with starting of energization.
2. Pressurization is not released.
→ Self-hold works since the squeeze time.

Measure between the dress line of the upper tip and the lower tip.



Measure the maximum and minimum distance between the horns to determine the total stroke length of the cylinder.



1) Trading Company			
Company name	Trading Company name		
Department	Department	Position	Position
Your name	First and last name	Fax	+XX-XXXXXXXXXX
E-mail	XXXXX@XXX		

2) Manufacture			
Company name	Manufacturer Company name		
Department	Department	Position	Position
Your name	First and last name	Fax	+XX-XXXXXXXXXX
E-mail	XXXXX@XXX		

3) Power supply frequency – 50Hz 60Hz

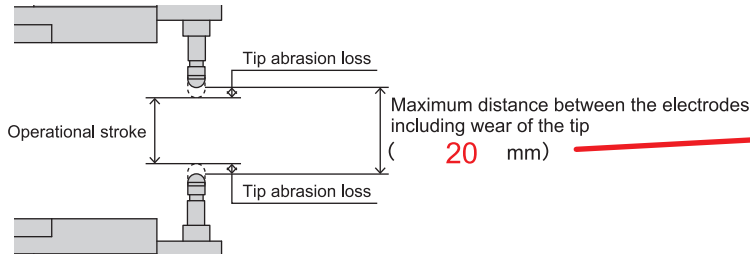
4) Your spot welding machine — Maker (**Maker name**)

5) Squeeze time — (**20** cycle)

6) Type of welding — Nut welding Bolt welding

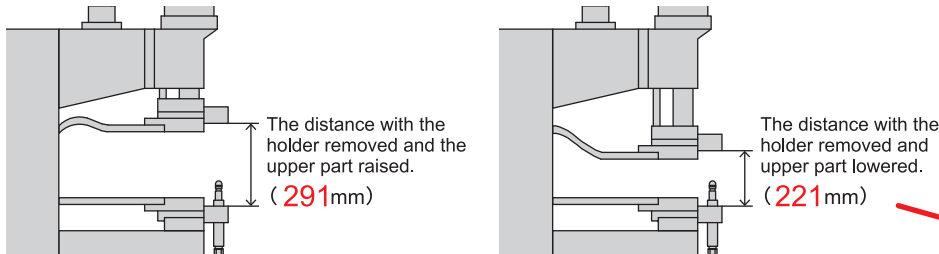
Spot welding [Plate thickness (**1.6** mm) / Plate thickness (**1.6** mm)]

7) Maximum distance between the electrodes including wear of the tip



Set the start-up self-hold on the welding machine to activate when the current starts to flow.

8) The whole stroke length of the welder pressure cylinder



9) The shape of metal connector and number of pins of the foot-operated switch or the connector between nut feeder and welding machine in use.

Please answer below questions only when using a controller for manual operation.

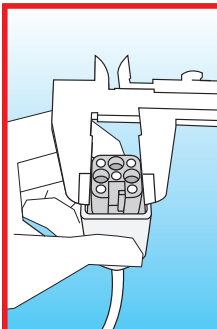
Spot welding machine	OD (dia. 22 mm)	OD (dia. mm)	Number of pins (P) Width ()	Cable connection
	<input checked="" type="checkbox"/> 2P (female)	<input type="checkbox"/> 3P (female)	<input type="checkbox"/> Rectangular Connector #	<input type="checkbox"/> Connecting specification, Outside Japan / Screwless terminal block

If you select a rectangular connector, please send us a photo and electrical drawing to confirm start signal.

※Contact us if you have any questions. E-mail : smk_overseas@e-smk.co.jp Fax: +81-42-703-0026 30



Check the bottom of the welding machine. If you use a nut feeder, check the connector between nut feeder and welding machine.



Please take a picture so that we can see the size of a connector and the number of pins.