

Your Specifications for Robo-navi-Smart

Date: / /

Thank you for your inquiry about **Robo-navi-Smart**. Please fill in and send us back.

1) Trading Company			
Company name			
Department		Position	
Name			

2) Manufacturer			
Company name			
Department		Position	
Name			

- 3) Power supply frequency – 50Hz 60Hz
 4) Your spot welding machine — Maker ()
 5) Squeeze time — (cycle)
 6) Nut feeding method — Feeder Manual feed
 7) Nut feeder — Maker ()
 8) Air piping — from the primary side
 9) Specification



- **Use a dedicated guide pin.**
- Set the start-up self-hold on the welding machine to activate when the current starts to flow.
- Upper tip needs clearance for guide pin.
- Please provide us 5 pcs. each of nut samples.

Nut size	Nut shape	Hole diameter of work	Board thickness	Welding current	Weld flow time
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle

10) Type of Robo-navi-Smart



Robot-Benri Holder Type



Platen Type

Example

Write your full name.

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Date: / /

Thank you for your inquiry about **Robo-navi-Smart**. Please fill in and send us back.

1) Trading Company				2) Manufacturer			
Company name	Trading Company name			Company name	Manufacturer Company name		
Department	sales department	Position	General Manager	Department	sales department	Position	General Manager
Name	John Doe			Name	Jane Doe		

- 3) Power supply frequency — 50Hz 60Hz
 4) Your spot welding machine — Maker (**Maker name**)
 5) Squeeze time — (**20** cycle)
 6) Nut feeding method — Feeder Manual feed
 7) Nut feeder — Maker (**Maker name**)
 8) Air piping — from the primary side
 9) Specification

Use a dedicated guide pin.

- Set the start-up self-hold on the welding machine to activate when the current starts to flow.
- Upper tip needs clearance for guide pin.
- Please provide us 5 pcs. each of nut samples.

When step on the foot-operated switch for a moment,
 1. Pressurization is released immediately.
 →Self-hold works with starting of energization.
 2. Pressurization is not released.
 →Self-hold works since the squeeze time.

We will manufacture the side unit to fit sample nut you supplied to us.

Nut size	Nut shape	Hole diameter of work	Board thickness	Welding current	Weld flow time
M 6	<input checked="" type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ 7	t 1.6	11,000 A	6 cycle
M 8	<input checked="" type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ 9	t 1.2	12,000 A	8 cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle
M	<input type="checkbox"/> Square <input type="checkbox"/> Hex <input type="checkbox"/> Round <input type="checkbox"/> Flange type <input type="checkbox"/> T-nut <input type="checkbox"/> Hex cap nut <input type="checkbox"/> Other ()	ϕ	t	A	cycle

Nut shape

Square Hex Round

Flange type T-nut Hex cap nut

Board thickness t Hole ϕ

* If you do not have enough space to fill out the form, please send us multiple copies of the production specifications.

10) Type of Robo-navi-Smart



Robot-Benri Holder Type



Platen Type